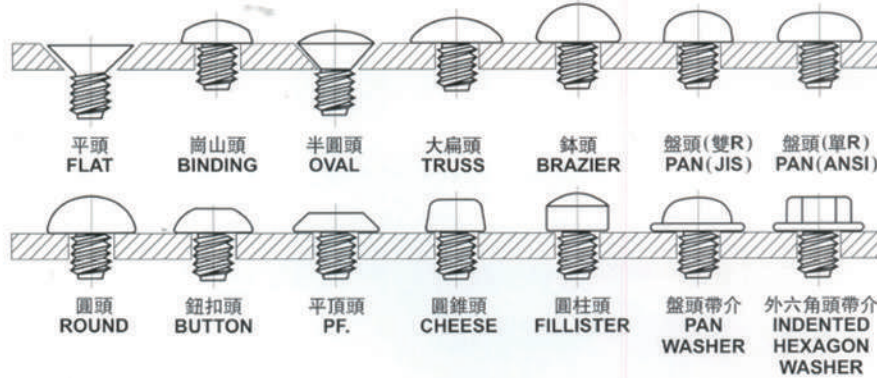


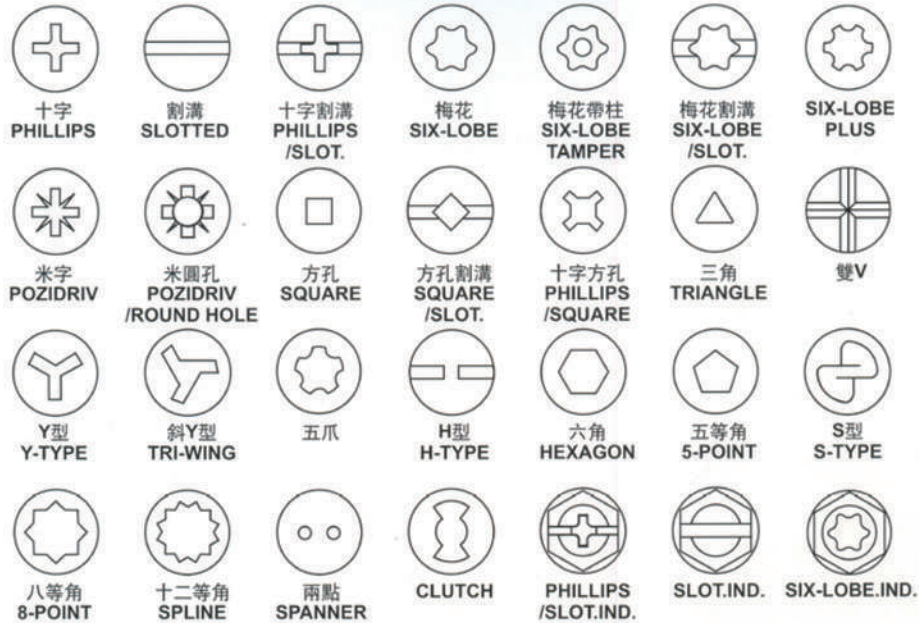


# 3. SECOND PUNCH

## SCREW HEAD STYLES (頭型對照表)

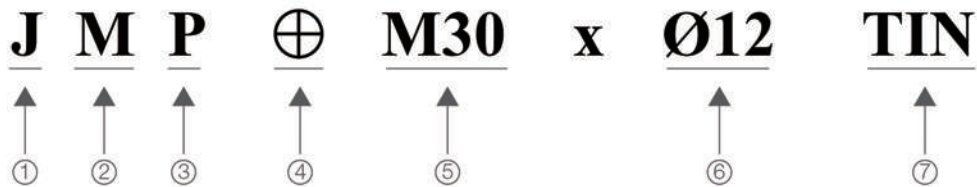


## SCREW DRIVERS (槽型對照表)





# Code of 2nd Punch Specification



### ① Common International Standards

Code	International Standards
J	: JIS
A	: ANSI
D	: DIN
I	: ISO




### ② Common Screw Application

Code	Screw Application
M	: MACHINE SCREW
T	: TAPPING SCREW
W	: WOOD SCREW

### ③ Common Head Standards

Code	Head Styles
F	: FLAT
P	: PAN
T	: TRUSS
B	: BINDING
V	: BRAZIER
O	: OVAL
R	: ROUND

### ④ Common Driver Standards

Code	Drive Style
	: Philips
	: Philips / Slot
	: Pozidrive
T20	: Six-Lobe / Torx
S	: Single Way Drive
H	: H Drive

### ⑤ Common Dimension

Standard	Example
JIS	: M20、M23、M26.....
ANSI	: #2、#4、#6、#8.....
DIN	: M20、M22、M29.....

### ⑦ Remarks

Code	Meaning
TIN	: TIN Coating
Q1.0	: Special Recess Penetration
鑽0.8	: Drilling Hole Ø0.8
刻G	: Engraved "G"
SUS	: For Stainless Steel

### ⑥ Standard Punch Dimension

Ø12、Ø14、Ø18、Ø23





## Material of Second Punch

	Plain (Plain)	TiN-Coated (Golden)	TiCN-Coated (Black)	TiAlN-Coated (Brown)	AlTiCrN-Coated (Gray)	Note
M2	Mark: No Mark	Mark: TiN	Mark: TiCN	Mark: TiAlN	Mark: AlTiCrN	For Carbon Steel Screw
M42	Mark: ST	Mark: ST xxxx TiN	Mark: ST xxxx TiCN	Mark: ST xxxx TiAlN	Mark: ST xxxx AlTiCrN	For Stainless Steel Screw

