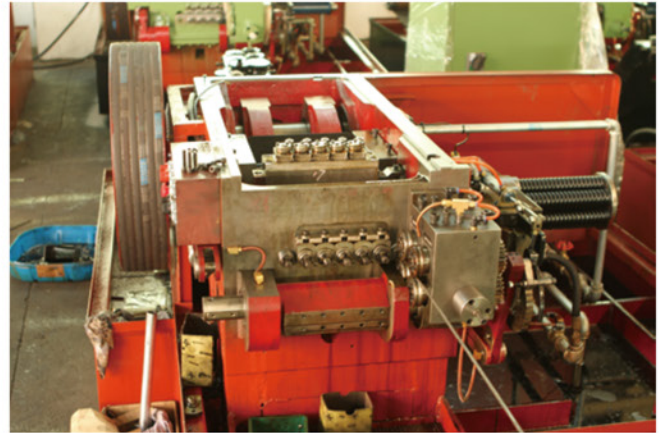




8.3 Nut former



5 Stations Bearing Type Nut Former

Model	Max. Cut-Off Ø (mm)	Max. Cut-Off Length (mm)	Max. Kick Out Length (mm)	Ram Stroke (mm)	Forging Power (ton)	Product		Output (pcs/min)	Main Motor (hp)	Approx. Weight (ton)	Machine Dimensions (L x W x H) (cm)
						Nut (DIN)	Socket Wrench (ANSI)				
YW-C-NF-8B-5S	8	5.5	6	40	30	M2.5-M5	#4 - #9	330-360	10	3.5	185x155x89
YW-C-NF-11B-5S	11	7	13	50	55	M3-M6	#4 - 5/16	260-360	15	4	233x160x98
YW-C-NF-14B-5S	16	10	18	70	85	M6-M10	1/4 - 3/8	180-240	20	7.5	303x200x119
YW-C-NF-19B-5S	19	14	25	100	130	M8-M14	3/8 - 9/16	100-140	30	13	348x210x161
YW-C-NF-24B-5S	24	18	30	110	220	M10-M18	7/16 - 3/4	80-120	50	23	437x260x178
YW-C-NF-33B-5S	30	24	38	146	360	M16-M22	5/8 - 7/8	70-100	125	42	525x282x200
YW-C-NF-41B-5S	40	52	68	210	450	M20-M27	7/8 - 1	65-80	200	65	648x360x250

6 Stations Bearing Type Nut Former

Model	Max. Cut-Off Ø (mm)	Max. Cut-Off Length (mm)	Max. Kick Out Length (mm)	Ram Stroke (mm)	Forging Power (ton)	Product		Output (pcs/min)	Main Motor (hp)	Approx. Weight (ton)	Machine Dimensions (L x W x H) (cm)
						Nut (DIN)	Socket Wrench (ANSI)				
YW-C-NF-8B-6S	8	5.5	6	40	30	M2.5-M5	#4 - #9	330-360	10	3.5	185x160x89
YW-C-NF-11B-6S	11	7	13	50	55	M3-M6	#4 - 5/16	260-360	15	4.3	237x172x98
YW-C-NF-14B-6S	16	10	18	70	85	M6-M10	1/4 - 3/8	180-240	20	8	307x220x138
YW-C-NF-19B-6S	19	14	25	100	130	M8-M14	3/8 - 9/16	100-140	40	13.5	350x220x162
YW-C-NF-24B-6S	24	18	30	110	220	M10-M18	7/16 - 3/4	80-120	75	25	444x272x178
YW-C-NF-33B-6S	30	24	38	146	360	M16-M22	5/8 - 7/8	70-100	150	45	488x320x200
YW-C-NF-41B-6S	40	52	68	210	450	M20-M27	7/8 - 1	65-80	200	68	700x350x250



8.3 Nut former



6 Die & 7 Die Long Stroke Cold Former

Model	Max. Cut-Off Ø (mm)	Max. Cut-Off Length (mm)	Max. Kick Out Length (mm)	Forging Power (ton)	Product	Output (pcs/min)	Main Motor (hp)	Approx. Weight (ton)	Machine Dimensions (L x W x H) (cm)
YW-C-NF-11B-6SL	12	15	30	56	Ø11x30L	80-160	15	5.5	270x172x107
YW-C-NF-14B-6SL	16	25	40/60	120	Ø14x40L	80-100	30	8.8	329x210x120
YW-C-NF-19B-6SL	19	30	50/60	185	Ø19x50L	60-80	60	17	422x230x135
YW-C-NF-24B-6SL	24	30	65/80	300	Ø28x65L	60-80	75	30	527/560x285/285x165
YW-C-NF-33B-6SL	30	36	80	360	Ø33x80L	60	200	44	623x355x200
YW-C-NF-41B-6SL	40	52	68	450	44	50	300	90	8235x3535x2675

8.4 Tapping Machine



Pneumatic 4 Spindles Tapping Machine

Model	Product Range		Output (pcs/min)	Shaft Revolutions (R.P.M)	Main Motor	Tap (mm)	Approx. Weight (kg)	Machine Dimensions (L x W x H) (cm)
YW-FNT-13B4T	M5-M8	#8 - 5/16	200-400	1600-2560	1HPx2Px4	M185x25R	700	128x153x160
YW-FNT-19B4T	M8-M12	5/16 - 1/2	160-260	1050-2400	2HPx4Px4	M215x20R	900	130x168x159
YW-FNT-24B4T	M12-M16	1/2 - 5/8	120-160	780-1580	3HPx4Px4	M320x35R	1500	162x172x176
YW-FNT-33B4T	M16-M22	5/8 - 7/8	90-120	550-1150	5HPx5Px4	M400x45R	3500	182x216x226
YW-FNT-38B4T	M18-M24	3/4 - 1	80-110	520-820	7.5HPx6Px4	M450x55R	5150	194x230x242