



1.2 Semi-Tubular Header



Hollow Heading Machine

Model	Max. Blank Ø (mm)	Max. Blank Length (mm)	Stroke (mm)	Production Rate (pcs/min)	Main Die Ø (mm)	Cut-Off Ø (mm)	1 st Punch (mm)	2 nd Punch (mm)	Motor (hp)	Oil Pump (hp)	Machine Dimensions (L x W x H) (cm)	Weight (kgs)
FA-3H	1-3	18	38	100-120	20	13.5	18	18	1	1/4	137x84x102	500
FA-5.5H	2-3.5	30	46	100-120	25	13.5	18	18	1	1/4	175x110x160	780
FA-15H	3-6	64	92	70-100	34.5	19	24	24	2	1/4	210x110x132	1640
FA-20H	4-6	76	124	90-110	45	25	36	36	3	1/4	240x140x150	2400

* Depend on market situation, Non-Cover Machine can be offered.



Round Cutter Style Heading Machine

Model	Blank Dia MAX (mm)	Blank Length MAX (mm)	Stroke (mm)	Max. Product Speed (pcs/min)	Main Die Dia Ø (mm)	Cut-Off Die Dia Ø (mm)	Punch Die (1st) (mm)	Punch Die (2nd) (mm)
1030-CK	3	30	56	180~200	30	15	24	20
1552-CK	5	52	80	130~160	34.5	19	31	31
2064-CK	6	64	120	100~120	42.8	25	31	31
25102-CK	8	102	180	66~84~90	60	28	38	38
3076-CK	10	76	140	70~80	80	35	50	50



Semi-Tubular Riveting Machine

Model	Max. Blank Ø (mm)	Max. Blank Length (mm)	Stroke (mm)	Production Rate (pcs/min)	Die Ø (mm)	Cut-Off Ø (mm)	1 st Punch Die (mm)	2 nd Punch Die (mm)	Motor (hp)	Oil Pump (hp)	Machine Dimensions (L x W x H) (cm)	Weight Approx (kg)
YH-1538	5	38	64	60-80	34.5	19	31	31	2	1/4	215x100x120	1700
YH-1552	5	52	80	60-80	34.5	19	31	31	2	1/4	215x100x120	1700
YH-1564	5	64	92	60-80	34.5	19	31	31	2	1/4	215x100x120	1700
ZH-2076	6	76	120	40-60	42	25	36	36	3	1/4	260x110x120	2300
ZH-20102	6	102	150	40-50	42	25	36	36	5	1/4	285x120x135	2700